



2024 BOX MANUFACTURING OLYMPICS WINNERS

CORRUGATED CATEGORIES

Blue – categories judged solely on structure

Green – categories judged solely on print

Orange – categories judged on both structure & print

Category 1 – Innovative Structural Design

Category S-1A: Innovative Structural Design Industrial Focus (5 entries)

- 1st Place: Signode Industrial Group – Fiberboard Suspension Pack
- 2nd Place: BoxMaster – Xi1/Xi6 Multipurpose
- 3rd Place: Wasatch Container – Reusable Blood Transportation
- Honorable Mention: Arvco Container – ROL Compace 4 Adjustable Work Surface

Category S-1B: Innovative Structural Design Consumer Focus (3 entries)

- 1st Place: Arvco Container – Custom Food Trays
- 2nd Place: Bay Cities – Ultra Mobile Rocket Launch Kit
- 3rd Place: BoxMaster – Mother Lode Advent Calendar

Category 2 – Counter, Shelf, Power Wing & PDQ Displays

Category S-2B: STRUCTURE – Counter, Shelf, Power Wing & PDQ Displays – With Product (1 entry)

- 1st Place: Jamestown Container – Rust Belt Love Countertop Display

Category 3 – Floor Displays & Standees

Category S-3A: STRUCTURE – Floor Displays & Standees – No Product (2 entries)

- 1st Place: Peachtree Packaging & Display – BodyArmor Stadium
- 2nd Place: Peachtree Packaging & Display – Creature Comforts Palm Tree

Category S-3B: STRUCTURE – Floor Displays – With Product (5 entries)

- 1st Place: Vanguard Companies – Cattle Deworm Stand Alone End Cap
- 2nd Place: Bay Cities – Hasbro/Walmart Nerf N Series Premium 3-Sided Half Pallet

- 3rd Place: Bennett Packaging – Super Fixture
- Honorable Mention: Great Little Box Co./Ideon Packaging – Sleeman’s Case Stacker & Can Shelf Display

Category P-3B: PRINTING – Floor Displays – With Product (2 entries)

- 1st Place: Vanguard Companies – PopSockets Grip & Go Target Endcap
- 2nd Place: Bay Cities – Lunar New Year Dragon Pallet

Category 4 – Direct Printing on Combined Brown Board

Category P-4A: Direct Printing on Combined Brown Board – Line Work (2 entries)

- 1st Place: Royal Containers Ltd. – The Balanced Snack Box
- 2nd Place: Wasatch Container – Harmony Anywhere

Category P-4B: Direct Printing on Combined Brown Board – Line/Screen Combination (1 entry)

- 1st Place: BoxMaster – Medium Mailer

Category 5 – Flexo Print on Combined Board

Category P-5A: Flexo Print on Combined Board - Line Work (1 entry)

- 1st Place: Hood Container / Sumter -- Goatwood

Category P-5B: Flexo Print on Combined Board - Line/Screen Combination (3 entries)

- 1st Place: Great Little Box Co. / Ideon Packaging – Northam Beverages Hey Y’all 3L Party Pouch
- 2nd Place: Jamestown Container – Landies Candies QVC Holiday Box
- 3rd Place: Royal Container Ltd. – Fresh Potatoes

Category P-5C: Flexo Print on Combined Board - Built Color Images: Process or Modified Process Color - Cartoon Art or Computer Art (3 entries)

- 1st Place: Hood Container / Sumter – 12x1.5 Cotton Candy Club Pack
- 2nd Place: Hood Container / Sumter – Cotton Candy Summer Club Box
- 3rd Place: Hood Container / Sumter – Path Water

Category P-5D: Flexo Print on Combined Board – Modified Process: Photographs or Original Art Continuous Tone Images (2 entries)

- 1st Place: Peachtree Packaging & Display – Ryobi Mower Box
- 2nd Place: Unicorr Packaging Group – Pink & Gold 28 Count

Category P-5E: Flexo Print on Combined Board - Process Color: Photographs or Original Art Continuous Tone Images (4 entries)

- 1st Place: McLean Packaging Corp. – Boost Patient Discharge Box
- 2nd Place: McLean Packaging Corp. – Reynolds Kitchens Pink Butcher Paper
- 3rd Place: McLean Packaging Corp. – Arnott’s Tim Tam Original Cookie Box
- Honorable Mention: Hood Container / Sumter – Hue Slouch Socks

Category 8 – Digital Printing

Category 8: Digital Printing – Containers and Displays - Ink Jet/Digital entries only (12 entries)

- 1st Place: Royal Containers Ltd. – Nova Scotian Cookie Lighthouse
- 2nd Place: Royal Containers Ltd. – Potato BBQ Bin
- 3rd Place: Great Little Box Co. / Ideon Packaging – Bad Tattoo Brewing 24pk Advent Beer Box
- Honorable Mention: Hood Container / Sumter – Church Donation Box

Category 9 – E-Commerce & Subscription Packaging

Category S-9: E-Commerce and Subscription Packaging (2 entries)

- 1st Place: Wasatch Container – Fierce Firearms
- 2nd Place: Peachtree Packaging & Display – OPU Probiotics

Category P-9: E-Commerce and Subscription Packaging (5 entries)

- 1st Place: Vanguard Companies – Let's Make Art Mailer Carton
- 2nd Place: Royal Containers Ltd. -- Syngenta
- 3rd Place: Peachtree Packaging & Display – OPU Probiotics
- Honorable Mention: Wasatch Container – Ivy City

Category 11 – Best Use of Corrugated Replacing other Substrate

Category 11: Best Use of Corrugated Replacing Other Substrate (plastic, wood, foam etc.) (3 entries)

- 1st Place: Cascades – Closed Baskets for Fresh Produce
- 2nd Place: Arvo Container – Core End Cap Replacement
- 3rd Place: Cascades – Produce Baskets with Single & Double Flaps

Category 12 – Corrugated Self-Promotion

Category 12: Best Corrugated Self-Promotion (6 entries)

- 1st Place: Buckeye Corrugated – The Buckeye Corrugated Camper
- 2nd Place: Buckeye Corrugated – Buckeye Invitational Golf Promo
- 3rd Place: Jamestown Container – JCC Holiday Promo – 1956 Corvette
- Honorable Mention: Moyy – Roses are Red

Category 13 – Corrugated Art & Design

Category 13: Corrugated Art and Design (1 entry)

- 1st Place: Bay Cities – Bay Cities Annual Christmas Gift Photo Tiles

Category 14 – Student Entries

Category ST-14D: Digital

- 1st Place: Coaster Container Internship – Yeti x Kuju Shipper

Category ST-14E: E-Commerce & Subscription Packaging

- 1st Place: Coaster Container Internship – Yeti x Kuju Suitcase

FOLDING CARTON CATEGORIES

Category 4 – Retail Food & Beverages & Alcohol Packaging (1 entry)

- 1st Place: Great Little Box Co. / Ideon Packaging – Monzo Lamborghini Kids Pack

BEST OF THE INDUSTRY & ATTENDEES' CHOICE

2024 SuperCorrExpo Attendees' Choice

- Arvco Container – Custom Food Trays

Best of the Industry – Corrugated Structure

- Peachtree Packaging & Display – BodyArmor Stadium

Best of the Industry – Corrugated Printing

- Vanguard Companies – PopSockets Grip & Go Target Endcap