



## **2004 Operation Safe Shop Winners**

### **Corrugator Plant Category:**

- First Place: Carton Sales, A Division of Tim-Bar Company — Miami, FL
- Second Place: Omaha Box Company — Omaha, NE
- Third Place: Liberty Carton Company — Golden Valley, MN

### **Sheet Plant Category - 35 or More Employees:**

- First Place (tie): Buckeye Container, a BCI Company — Wooster, OH
- First Place (tie): Royal Containers Limited — Brampton, ON
- Second Place: Mall City Containers Inc. — Kalamazoo, MI
- Third Place: Koch Container, a BCI Company — Victor, NY

### **Sheet Plant Category - Less than 35 Employees:**

- First Place: McElroy Contract Packaging Inc. — Wooster, OH
- Second Place: Packaging Design Corporation — Burr Ridge, IL
- Third Place: Richmond Corrugated Box Company — Sandston, VA

### **Sheet Supplier Category:**

- First Place: PhilCorr, LLC — Vineland, NJ
- Second Place: Michigan Packaging, Kentwood — Grand Rapids, MI
- Third Place: Heritage Packaging Company — College Park, GA